

# Work Order ID 56387-2

February 22, 2010 10:26:04 AM

Item ID: D3403-1

Revision ID:

Item Name: Bushing

Start Date: 2/22/10

Required Date: 2/23/10

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3403

Rev B

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

1- Turn as per Folio FA556 & Dwg D3403  
2- Deburr

0.00

Folio Rev: AA Dwg Rev: DJP

SA 10/02/23

27  
25

Ø

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

DJP 10/02/22 / SA 10/02/23

27

Ø

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

MJR 10/02/28

27

Ø

# Work Order ID 56387

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Item ID: D3403-1

Revision ID:

Item Name: Bushing

Start Date: 2/22/10

Start Qty: 50.00

Required Date: 2/23/10

Req'd Qty: 50.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
Description

Identify as per dwg & Stock Location: 55

Memo

Set Up/  
Run Hours

0.00

0.00

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

*Re 3/01 (27)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

*10/03/03*

*C 2/10/3/2*

# Picklist Print

February 22, 2010 10:26:03 AM

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Work Order ID: 56387

Parent Item: D3403-I

Parent Item Name: Bushing

Comments: IPP Rev:A 05.08.31 New issue KJ/JLM  
IPP Rev:B 06-03-07 As per Rev B JLM

Start Date: 2/22/10

Required Date: 2/23/10

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location
M303R0.750		Purchased	No		

Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
100	f	175.4000	10.4000			



303 Round Bar 0.750



Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

MAT

107077

113134

113295

113365

113424

175.4

0

51.1

12.1

82.7

29.5

~~10.4~~ 10.8  
DTP 10/02/22  
SA 10/02/23



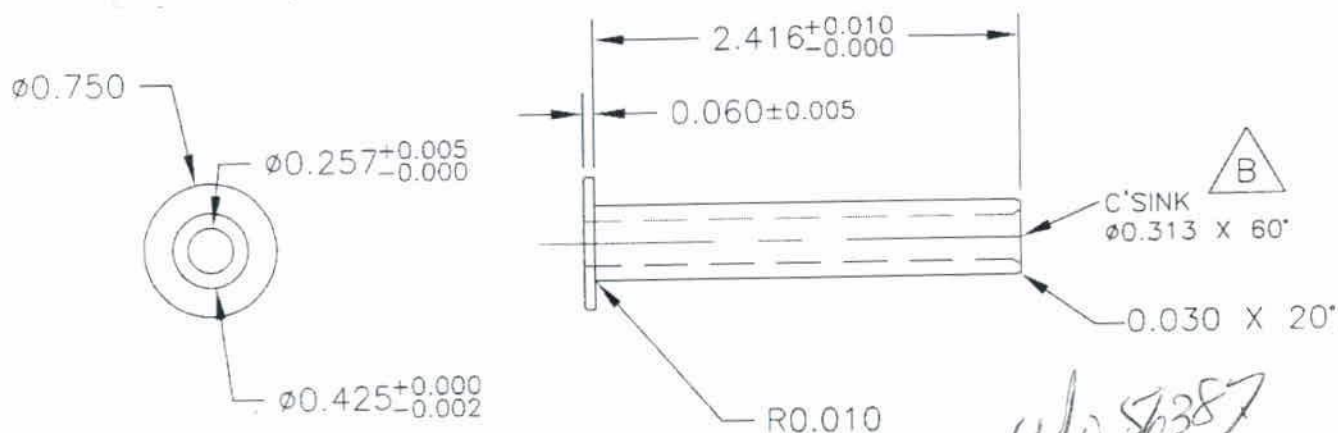




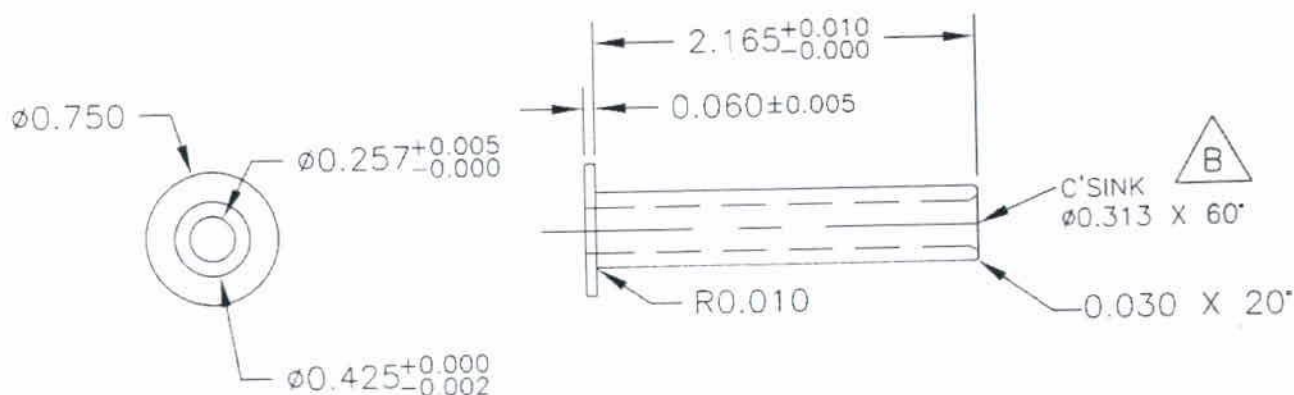
DESIGN	DRAWN BY	DART AEROSPACE LTD	
PH	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
<i>[Signature]</i>	<i>[Signature]</i>	D3403	SHEET 1 OF 1
DATE	TITLE		SCALE
06.01.23	BUSHING		1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

RELEASED

06.01.23 *[Signature]*



**D3403-1 BUSHING**



**D3403-3 BUSHING**

**D3403-1/-3 BUSHING**

- 1) MATERIAL:  $\phi 0.750$  AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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